

## PRODUCT INFORMATION

### 20.5 x 140 mm Planks

## PRODUCT DESCRIPTION

Junckers 20.5 mm solid hardwood planks are factory finished and ready to install in accordance to Junckers Laying Instructions.

Each plank is made as one floor board and provided with a bevelled edge of approx. 0.5 mm. Each plank is tongued and grooved on all four sides.

## PRODUCT DATA / TOLERANCES

Nominal Plank Dimensions	Drying Method	Moisture Content	Precision Engineering Landing
Thickness: 20.5 mm ( $\pm 0.2$ mm) Width: 140.0 mm ( $\pm 0.2$ mm) Length: 3000* / 2700* / 2400 / 2100 / 1800 / 1500 / 1200 / 900 / 600mm ( $\pm 1.0$ mm). * Not Black Oak	The planks are kiln dried.	Oak and ash planks are supplied with an average moisture content of 8% ( $\pm 2\%$ )  Black Oak planks are supplied with an average moisture content of 9% ( $\pm 2\%$ )	Deviation: 0.2 mm (0.3 mm in localised areas). The plank ends are right angled at $\pm 0.3$ mm

## PRODUCT RANGE

Product / Product name	Grades	Surfaces	Variants
Oak	Classic Harmony Variation	Ultra matt lacquered, Silk matt lacquered, Oil, Untreated, Textured, Textured and/or coloured**	Ships decking*
Oak Nordic	Classic Harmony Variation	White pigmented and Ultra matt lacquered	Ships decking*
Oak Pearl	Harmony	Metallic-pigmented and Ultra matt lacquered	Ships decking*
Black Oak	Harmony Variation	Ultra matt lacquered, Oil, Untreated *Textured and/or coloured**	Ships decking*
Dark Ash	Classic	Ultra matt lacquered, Silk matt lacquered, Oil, Untreated	Ships decking*
Dark Ash Nordic	Classic	White pigmented and Ultra matt lacquered	Ships decking*

\*All products are available as ships decking, see Fig. 1

\*\*According to standard product range

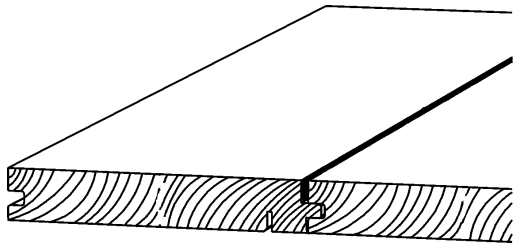


Fig. 1

## SHIPSDECKING

Specially designed foamed PVC strip with compact cells to absorb movements in hardwood floors.

The dimension of the strip is 3x8 mm. Installed it provides a 2 mm wide "Ships Decking Joint", which varies during the year according to changes in the relative humidity.

## TECHNICAL PROPERTIES

Resistance to Indentation	Slip Resistance, (preliminary)	Fire Classification, (DIN EN 13501-1)	Thermal Conduction (Transmission coefficient)	Heat Resistance
All Oak- and Ash products: Approx. 3.4 Hardness Brinell	Factory lacquered and oiled: Approx. 0.4 (DIN 18032/2)	$C_{fl} - S_1$	Approx. 0.17 W/mK	Approx. 0.12 m <sup>2</sup> K/W

## FACTORY SURFACE TREATMENT

### Lacquered

Oak and Dark Ash:

Priming: Several coats of UV-light curing primer.

Top finish: Two-component polyurethane lacquer, silk- or ultra matt.

Total film thickness: Min. 40 µ.

Oak and Dark Ash Nordic:

Priming: Whitetoned stain.

Intermediate treatment: UV-light curing lacquer.

Top finish: Several coats of two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

Oak Pearl:

Priming: Water based transparent stain.

Intermediate treatment: Several coats of UV-light curing lacquer.

Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

Black Oak:

Pre-treatment: NH<sub>3</sub>-treatment to achieve the dark colour.

Intermediate treatment: Several coats of UV-light curing lacquer.

Top finish: Two-component polyurethane lacquer, ultra matt.

Total film thickness: Min. 40 µ.

## Oiled

Priming: Surface saturation using oxidative drying urethane oil.

Top finish: Oxidative drying urethane oil.

Total oil consumption: Addition to a full surface saturation.

## Untreated

Final sanding to grit 150.

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## PACKING AND WEIGHT

Wrapped in polythene. 6 boards / layers of boards in each bundle. 1 layer can include mixed length, using standard board lengths, see Fig. 1. Orders can include mixed lengths of packs.

### Number of m<sup>2</sup> per pack according to package-length [mm]:

1500 / 1.26

1800 / 1.51

2100 / 1.76

2400 / 2.02

2700\* / 2.27

3000\* / 2.52

\* Not Black Oak

### Weight, kgs/m<sup>2</sup>:

All Ash products: 14.2

All Oak products: 14.7